

# WATER VAPOR TRANSMISSION RATE TEST SYSTEM



#### Professional

This instrument is designed for the determination of water vapor transmission rate of film and package specimens. It has three test modes and is applicable to various materials with high, medium and low water vapor permeability. It is also embedded with high precision electrochemical sensor, which provides a wide test range of 0.001 1000 g/m2 $\cdot$ 24h and durable service life.

- Wide range and high precision of temperature and hu midity control to support various combinations of nonstandard test conditions
- Standard, proportional and continuous testing modes facilitate to minimize errors caused by human factor during testing process
- Convenient fast-access calibration port for temperature and humidity
- Reference film for accurate calibration

## High end

W3/330 system is based on the electrolytic sensor method and utilizes Labthink's latest exclusive patent design of three diffusion cells integrated in one instrument for individual or multiple tests, which improves test efficiency by 3 times. It can be easily connected with 9 satellite bases to accomplish up to 30 tests at the same time

- 3 diffusion cells integrated in one instrument with lower space occupancy rate and higher test efficiency
- 3 distinct or equivalent specimens can be tested indi vidually with independent test results at one operation
- The system can be easily connected to a maximum of 10 instruments to accomplish up to 30 tests at the same time
- Water vapor transmission rate and oxygen transmission rate can be obtained at one operation by working with Labthink's oxygen transmission rate test system together under the control of one computer.

## Test Principle

The test specimen is mounted in the diffusion cell, which is subsequently divided into a dry chamber and a controlled-humidity chamber. The dry side of the specimen is swept by a flow of dry nitrogen, and the water vapor permeating through the specimen from the controlled-humidity chamber is carried by dry nitrogen to the electrolytic sensor where proportion electrical signals will be generated. The water vapor transmission rate is obtained by analyzing and calculating the electrical signals. For package samples, dry nitrogen flows inside the package, and moisturized nitrogen flows outside. This test instrument conforms to the following standards: ISO 15106-3, GB/T 21529, DIN 53122-2, YBB 00092003

#### Applications

Basic applications	
Films	Including plastic films, plastic composite films, paper-plastic composite films, coextruded films, aluminized films, aluminum foils, aluminum-foil composite films, glass fiber with aluminum foil composite films and many others
Sheeting	Ilncluding various sorts of engineering plastics, rubber and building materials, e.g. PP, PVC and PVDC
Paper and Paper Board and composite paper mate	Including paper and paper board, e.g. aluminum foil paper for cigarette packages and Tetra Pak materials
Packages	Including plastic, rubber, paper, paper-plastic composite, glass, and metal packag- es, e.g. Coke bottles, peanut oil packages, Tetra Pak materials, vacuum bags, metal three-piece cans, soft tube packages for cosmetic and toothpaste, and jelly cups

Extended applications		
Package caps	Test seal performance of different package caps	
LCD Monitor films	Including LCD monitor films	
Solar Back-sheets	Including solar back-sheets	
Plastic packages for drugs and health care products	Test water vapor transmission rate of plastic bottles for drug and health care products, e.g. eye drop bottles, infusion bags and health care product packages	
Plastic pipes	Including various sorts of pipes, e.g. PPR	
Blister Packs	Test water vapor transmission rate of the whole blister packs	
Aseptic Wound Protecting Films and Medical Plaster Patches	Test water vapor transmission rate of aseptic wound protecting films, medical plaster patches and other materials	
Fuel Tanks of Cars	Plastic fuel tanks are widely used in cars for its light weight, buffering vibration and easy molding characters. But its fuel permeability is the most essential factor. This instrument can be used to test permeability of plastic fuel tanks	
Battery Plastic Shell	Battery electrolyte is protected by the plastic shell from outside environment. Battery service life is directly depended on its water vapor permeability. This instrument can be used to test water vapor transmission rate of battery plastic shell	
Paper Cups and Bowls T	Test water vapor transmission rate of the whole packages for instant noodles and disposable paper cups	

TIONS		
Film Test	Packages test	
0.001 ~ 40 g/(m2·24h) (standard) 0.01 ~ 1000 g/(m2·24h) (optional)	0.0001 ~ 0.2 g/(pkg·24h)	
1~3 with independent test results		
0.001g/(m2·24h)	0.00001 g/(pkg·24h)	
15°C ~ 55°C (standard)		
$\pm 0.1^{\circ}$ C (standard)		
0%RH, 35%RH ~	90%RH, 100%RH	
±1% RH		
≤ 3 mm	1	
50 cm <sup>2</sup>		
108 mm x 108 mm	One package with temperature control device: specimen should be smaller than 180 mm and lower than 380 mm Three packages with temperature control device specimens should be smaller than 100 mm and lower than 380 mm No size limitation for tests without temperature control device	
99.999% high purity nitrogen (outside of supply scope)		
100 mL/min		
≥0.28 MPa		
1/8 inch copper tubing		
690 mm (L) x 350 mm (W) x 360 mm (H)		
AC (85 ~ 264)V (47 ~ 63)Hz		
70 kg		
Mainframe, Professional Software, Communication Cable, Vacuum Grease, Diamond Sample Template, Valve Set and Sponge Cushion		
Satellite Base, Accessories for Package Test, Temperature Control Device, Reference Film, Seal Accessories for Package, Sample Cutter and Vacuum Grease		
<ol> <li>The gas supply port of this instrument is 1/8</li> <li>Customers will need to prepare for gas suppl</li> </ol>		
	$\begin{array}{c} 0.001 \sim 40 \ {g/(m2\cdot24h)} \ (standard)\\ 0.01 \sim 1000 \ {g/(m2\cdot24h)} \ (optional)\\ 1 \sim 3 \ with indeped\\ 0.001 \ {g/(m2\cdot24h)}\\ 15^{\circ}C \sim 55^{\circ}\\ \pm 0.1^{\circ}C \ (0\% RH, 35\% RH \sim 0\% RH, 35\% RH \sim 10^{\circ}\\ 10^{\circ}C \ (10\% RH, 35\% RH \sim 10^{\circ})\\ 10^{\circ}C \ (10\% RH, 35\% RH \sim 10^{\circ})$	

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